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RBEL135M-2905-101M

Job Sheet 186071



Part No: RBEL135M-2905-101M

Job Qty: 1 ea

Part Name: Hydraulic Pump Drive Tools (2 units)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/9/18

Job Tracking No:

Due Date: 1/7/19

DAS
21
9-89

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEL135M-2905-101M Rev 1 18.05.25 New issue JFC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/7/19	1/7/19	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	1 pcs	1/7/19	1/7/19	0.00	0.00	Small Fab-4		MLC
120	QC	1 pcs	1/7/19	1/7/19	0.00	0.00	QC5		DAS 38
130	Packaging	1 pcs	1/7/19	1/7/19	0.00	0.00	Packaging3-1		21 JAN 2 5 2019
140	QC21-FG	1 Ea	1/7/19	1/7/19	0.00	0.00	QC21		DAS 38 JAN 2 5 2019

Part Op 110 - 1-Engrave placard RB41011 using MARKTRONIC engraver as per Dart QSI 044 2-Transfer drill Dart placard
Descriptions: RB41011 into Pelican case APP-IM2700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	502600
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab	5113449
APP-IM2700-E	Case	1 Ea (1 ea)	110-Small Fab	5131443
RBEL135M-2905-101-00	Hydraulic Pump Drive Tool	2 Ea (2 ea)	110-Small Fab	5144981
RBEL135M-2905-101-39	Poly-V Groove Belt	2 Ea (2 ea)	110-Small Fab	5077692
RBEL135M-2905-101M-3	Bottom Tool Cushion	1 (1 ea)	110-Small Fab	5131450
RBEL135M-2905-101M-5	Top Tool Cushion	1 (1 ea)	110-Small Fab	5131448

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB41011	1	707	0
110-Small Fab	97524A032	4	707	0
	APP-IM2700-E	1	4	0
	RBEL135M-2905-101-00	2	0	0
	RBEL135M-2905-101-39	2	6	0
	RBEL135M-2905-101M-3	1	0	0
	RBEL135M-2905-101M-5	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

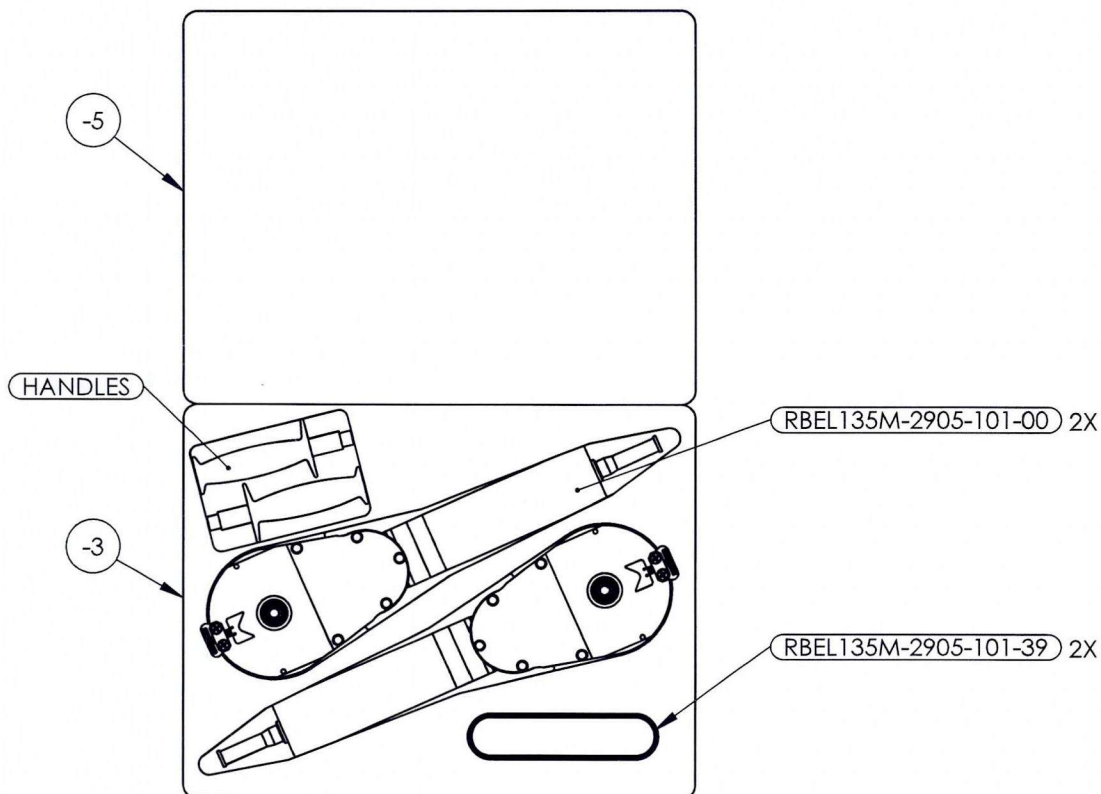
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval 	
Description Work Order Deviation		Disposition			
				Completed By 	
				Lead hand / Supervisor Approval Verification 	
				QC / QA Coordinator Approval 	

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FROM PRODUCTION.	11/30/2016	RJC	JAG



NOTE:
REF. RBEL135M-2905-101 REV 8.

DART AEROSPACE											
TITLE HYDRAULIC PUMP DRIVE TOOL											
DWG NO. RBEL135M-2905-101M	REV 1										
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ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				2	HYDRAULIC PUMP DRIVE TOOL		RBEL135M-2905-101-00	1
		B/O	-1	1	CASE	PLASTIC	PELICAN STORM #APP-IM2700-E	N/S
		B/O	-3	1	BOTTOM TOOL CUSHION	ETHAFOAM 220, BLACK	6 X 17-1/4 X 22-1/4 (CASE SOLUTIONS)	2
		B/O	-5	1	TOP TOOL CUSHION	ETHAFOAM 220, BLACK	2 X 17-1/4 X 22-1/4 (CASE SOLUTIONS)	3
		B/O		1	PLACARD	ALUMINUM	RB41011	N/S
				2	POLY-V GROOVE BELT	NEOPRENE	RBEL135M-2905-101-39	1

DART
AEROSPACE

Container No: S144872

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Part: FBEL135M-2905-101M

Job No: 186071

Serial No/Batch: S144872

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 01/15/19